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E163907

Component - Plastics

Guide Information

Hyosung Chemical Corp

235, Banpo-daero, Seocho-gu, Seoul 06578 KR

M330A, M330A(e), M33AX0A(e)

Polyketone (PK), furnished as pellets

Color	Min. Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
ALL	0.8	HB	4	0	50	50	50
	1.5	HB	3	0	50	50	50
	3.0	HB	2	0	50	50	50

Comparative Tracking Index (CTI): 0

Dielectric Strength (kV/mm): 23

High-Voltage Arc Tracking Rate (HVTR): 0

Dimensional Stability (%): -

Inclined Plane Tracking (IPT) kV: -

Volume Resistivity (10^x ohm-cm): 12

Surface Resistivity (10^x ohms/square): -

High Volt, Low Current Arc Resis (D495): 4

(e) - May be replaced by 1-2 letter(s) and 1-3 digit number(s).(coloring code)

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

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IEC and ISO Test Methods				
Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	0.8	HB, HB75 (ALL)
			1.5	HB, HB75 (ALL)
			3.0	HB, HB40 (ALL)
Glow-Wire Flammability (GWF)	IEC 60695-2-12	°C	0.8	700
			1.5	700
			3.0	700
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	°C	0.8	725
			1.5	725
			3.0	725
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	°C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	°C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-1	kJ/m ²	-	-