

产品参数

PRODUCT PARAMETERS

☐ 热轧球坯尺寸和精度要求:

☐ SIZE AND ACCURACY REQUIREMENTS OF HOT ROLLED BALL BLANKS:

钢球规格 Steel ball specifications		基准尺寸 Reference dimension	尺寸范围 Size range		球型偏差 Diameter deviation
in.	mm		最小值 Minimum value	最大值 Maximum value	
25/32	19.8438	21.0	20.8	21.8	0.5
13/16	20.6375	21.8	21.6	22.6	
7/8	22.225	23.4	23.2	24.2	
15/16	23.8125	25.2	25	26	
	24	25.2	25	26	

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in.	mm		最小值 Minimum value	最大值 Maximum value	
1	25.4	26.7	26.5	27.5	0.5
1-1/16	26.9875	28.5	28.3	29.3	
1-1/8	28.575	30.2	30	31	
1-3/16	30.1625	31.6	31.4	32.4	
1-1/4	31.75	33.3	33.1	34.1	
1-5/16	33.3375	35.0	34.8	35.8	
	34	35.7	35.5	36.5	
1-3/8	34.925	36.8	36.6	37.6	0.6
1-7/16	36.5125	38.5	38.3	39.3	
1-1/2	38.1	40.0	39.8	40.8	