

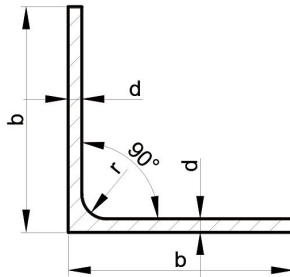
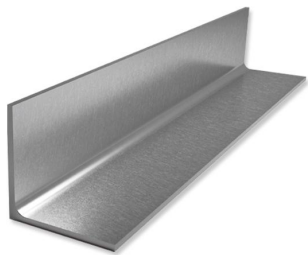
等边角钢的形状及尺寸示意图
Shape and dimensions of equal angles

产品参数

PRODUCT PARAMETERS

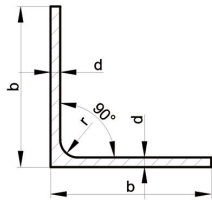
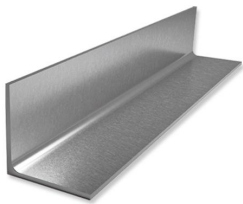
□ 热轧等边角钢 Hot Rolled Equal Angle Steel (GB/T706-2016/国网/南网)

| 公称尺寸 Nominal Dimensions (mm) | | 理论重量 (kg/m) Mass/Unit Length | 国家标准 允许偏差 (mm) National standard allowable deviation (mm) | | 国网标准 允许偏差 (mm) SGCC standard allowable deviation (mm) | | 南网标准 允许偏差 (mm) CSG standard allowable deviation (mm) | |
|------------------------------------|-----|---------------------------------------|--|-------|--|--------------|---|----------|
| b × b × d | r | | b | d | b | d | b | d |
| 50 × 50 × 3 | 5.5 | 2.33 | ± 0.8 | ± 0.4 | -0.4 +0.8 | -0.2 +0.4 | 0.0 +0.8 | 0 ~ +0.4 |
| 50 × 50 × 4 | 5.5 | 3.06 | | | | | | |
| 50 × 50 × 5 | 5.5 | 3.77 | | | | | | |
| 50 × 50 × 6 | 5.5 | 4.46 | | | | | | |
| 56 × 56 × 3 | 6 | 2.62 | ± 0.8 | ± 0.4 | -0.4 +0.8 | -0.2 +0.4 | 0.0 +0.8 | 0 ~ +0.4 |
| 56 × 56 × 4 | 6 | 3.45 | | | | | | |
| 56 × 56 × 5 | 6 | 4.25 | | | | | | |
| 56 × 56 × 6 | 6 | 5.04 | | | | | | |
| 56 × 56 × 7 | 6 | 5.81 | | | | | | |
| 56 × 56 × 8 | 6 | 6.57 | | | | | | |
| 60 × 60 × 5 | 6.5 | 4.58 | ± 1.2 | ± 0.6 | -0.6 +1.2 | -0.3 +0.6 | 0.0 +1.2 | 0 ~ +0.6 |
| 60 × 60 × 6 | 6.5 | 5.43 | | | | | | |
| 60 × 60 × 7 | 6.5 | 6.26 | | | | | | |
| 60 × 60 × 8 | 6.5 | 7.08 | | | | | | |



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|------------------------------------|---|---------------------------------------|--|-------|--|--------------|---|----------|
| b × b × d | r | | b | d | b | d | b | d |
| 63 × 63 × 4 | 7 | 3.91 | ± 1.2 | ± 0.6 | -0.6 +1.2 | -0.3 +0.6 | 0.0 +1.2 | 0 ~ +0.6 |
| 63 × 63 × 5 | 7 | 4.82 | | | | | | |
| 63 × 63 × 6 | 7 | 5.72 | | | | | | |
| 63 × 63 × 7 | 7 | 6.60 | | | | | | |
| 63 × 63 × 8 | 7 | 7.47 | | | | | | |
| 63 × 63 × 10 | 7 | 9.15 | | | | | | |
| 70 × 70 × 4 | 8 | 4.37 | ± 1.2 | ± 0.6 | -0.6 +1.2 | -0.3 +0.6 | 0.0 +1.2 | 0 ~ +0.6 |
| 70 × 70 × 5 | 8 | 5.40 | | | | | | |
| 70 × 70 × 6 | 8 | 6.41 | | | | | | |
| 70 × 70 × 7 | 8 | 7.40 | | | | | | |
| 70 × 70 × 8 | 8 | 8.37 | | | | | | |
| 75 × 75 × 5 | 9 | 5.82 | ± 1.2 | ± 0.6 | -0.6 +1.2 | -0.3 +0.6 | 0.0 +1.2 | 0 ~ +0.6 |
| 75 × 75 × 6 | 9 | 6.91 | | | | | | |
| 75 × 75 × 7 | 9 | 7.98 | | | | | | |
| 75 × 75 × 8 | 9 | 9.03 | | | | | | |
| 75 × 75 × 9 | 9 | 10.1 | | | | | | |
| 75 × 75 × 10 | 9 | 11.1 | | | | | | |



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|------------------------------------|----|---------------------------------------|--|-------|--|---------------|---|----------|
| b × b × d | r | | b | d | b | d | b | d |
| 80 × 80 × 5 | 9 | 6.21 | ± 1.2 | ± 0.6 | -0.6 +1.2 | -0.3 +0.6 | 0.0 +1.2 | 0 ~ +0.6 |
| 80 × 80 × 6 | 9 | 7.38 | | | | | | |
| 80 × 80 × 7 | 9 | 8.53 | | | | | | |
| 80 × 80 × 8 | 9 | 9.66 | | | | | | |
| 80 × 80 × 9 | 9 | 10.8 | | | | | | |
| 80 × 80 × 10 | 9 | 11.9 | | | | | | |
| 90 × 90 × 6 | 10 | 8.35 | ± 1.2 | ± 0.6 | -0.6 +1.2 | -0.3 +0.6 | 0.0 +1.2 | 0 ~ +0.6 |
| 90 × 90 × 7 | 10 | 9.66 | | | | | | |
| 90 × 90 × 8 | 10 | 10.9 | | | | | | |
| 90 × 90 × 9 | 10 | 12.2 | | | | | | |
| 90 × 90 × 10 | 10 | 13.5 | | | | | | |
| 90 × 90 × 12 | 10 | 15.9 | | | | | | |
| 100 × 100 × 6 | 12 | 9.37 | ± 1.8 | ± 0.7 | -0.9 +1.8 | -0.35 +0.7 | 0.0 +1.8 | 0 ~ +0.7 |
| 100 × 100 × 7 | 12 | 10.8 | | | | | | |
| 100 × 100 × 8 | 12 | 12.3 | | | | | | |
| 100 × 100 × 9 | 12 | 13.7 | | | | | | |
| 100 × 100 × 10 | 12 | 15.1 | | | | | | |
| 100 × 100 × 12 | 12 | 17.9 | | | | | | |
| 100 × 100 × 14 | 12 | 20.6 | | | | | | |
| 100 × 100 × 16 | 12 | 23.3 | | | | | | |

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|------------------------------------|----|---------------------------------------|--|------|--|---------------|---|--------|
| b×b×d | r | | b | d | b | d | b | d |
| 110×110×7 | 12 | 11.9 | ±1.8 | ±0.7 | -0.9 +1.8 | -0.35 +0.7 | 0.0 +1.8 | 0~+0.7 |
| 110×110×8 | 12 | 13.5 | | | | | | |
| 110×110×10 | 12 | 16.7 | | | | | | |
| 110×110×12 | 12 | 19.8 | | | | | | |
| 110×110×14 | 12 | 22.8 | | | | | | |
| 125×125×8 | 14 | 15.5 | ±1.8 | ±0.7 | -0.9 +1.8 | -0.35 +0.7 | 0.0 +1.8 | 0~+0.7 |
| 125×125×10 | 14 | 19.1 | | | | | | |
| 125×125×12 | 14 | 22.7 | | | | | | |
| 125×125×14 | 14 | 26.2 | | | | | | |
| 125×125×16 | 14 | 29.6 | | | | | | |
| 140×140×10 | 14 | 21.5 | ±1.8 | ±0.7 | -0.9 +1.8 | -0.35 +0.7 | 0.0 +1.8 | 0~+0.7 |
| 140×140×12 | 14 | 25.5 | | | | | | |
| 140×140×14 | 14 | 29.5 | | | | | | |
| 140×140×16 | 14 | 33.4 | | | | | | |
| 150×150×8 | 14 | 18.6 | ±2.5 | ±1.0 | -1.2 +2.5 | -0.5 +1.0 | 0.0 +2.5 | 0~+1.0 |
| 150×150×10 | 14 | 23.1 | | | | | | |
| 150×150×12 | 14 | 27.4 | | | | | | |
| 150×150×14 | 14 | 31.7 | | | | | | |
| 150×150×15 | 14 | 33.8 | | | | | | |
| 150×150×16 | 14 | 35.9 | | | | | | |
| 160×160×10 | 16 | 24.7 | ±2.5 | ±1.0 | -1.2 +2.5 | -0.5 +1.0 | 0.0 +2.5 | 0~+1.0 |
| 160×160×12 | 16 | 29.4 | | | | | | |
| 160×160×14 | 16 | 34.0 | | | | | | |
| 160×160×16 | 16 | 38.5 | | | | | | |

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|------------------------------------|----|---------------------------------------|--|------|--|--------------|---|--------|
| b×b×d | r | | b | d | b | d | b | d |
| 180×180×12 | 16 | 33.2 | ±2.5 | ±1.0 | -1.2 +2.5 | -0.5 +1.0 | 0.0 +2.5 | 0~+1.0 |
| 180×180×14 | 16 | 38.4 | | | | | | |
| 180×180×16 | 16 | 43.5 | | | | | | |
| 180×180×18 | 16 | 48.6 | | | | | | |
| 200×200×14 | 18 | 42.9 | ±2.5 | ±1.0 | -1.2 +2.5 | -0.5 +1.0 | 0.0 +2.5 | 0~+1.0 |
| 200×200×16 | 18 | 48.7 | | | | | | |
| 200×200×18 | 18 | 54.4 | | | | | | |
| 200×200×20 | 18 | 60.1 | | | | | | |
| 200×200×24 | 18 | 71.2 | | | | | | |
| 220×220×16 | 21 | 53.9 | ±3.5 | ±1.4 | -1.7 +3.5 | -0.7 +1.4 | 0.0 +5.5 | 0~+1.4 |
| 220×220×18 | 21 | 60.3 | | | | | | |
| 220×220×20 | 21 | 66.5 | | | | | | |
| 220×220×22 | 21 | 72.8 | | | | | | |
| 220×220×24 | 21 | 78.9 | | | | | | |
| 220×220×26 | 21 | 85.0 | | | | | | |
| 250×250×18 | 24 | 69.0 | ±3.5 | ±1.4 | -1.7 +3.5 | -0.7 +1.4 | 0.0 +5.5 | 0~+1.4 |
| 250×250×20 | 24 | 76.2 | | | | | | |
| 250×250×22 | 24 | 83.3 | | | | | | |
| 250×250×24 | 24 | 90.4 | | | | | | |
| 250×250×26 | 24 | 97.5 | | | | | | |
| 250×250×28 | 24 | 104 | | | | | | |
| 250×250×30 | 24 | 111 | | | | | | |
| 250×250×32 | 24 | 118 | | | | | | |
| 250×250×35 | 24 | 128 | | | | | | |

注：特殊厚度要求敬请垂询我公司。Note:Please inquire us for special requirements of thickness.