

40V/7A DC Motor Driver

FEATURES

- N-Channel H-bridge Motor Driver:
 Drives One Bidirectional Brushed DC Motor,
 Two Unidirectional Brushed DC Motors, or
 Other Resistive and Inductive Loads
- . Wide 6V to 40V Operating Voltage
- . 7A Peak Current Drive
- . Integrated Current Sensing and Regulation
- . PH/EN Input Control Mode
- . Supports 1.8V, 3.3V, 5V Logic Inputs
- . Ultra-Low Power Sleep Mode
- . VM Undervoltage Lockout (UVLO)
- . Over Current Protection (OCP)
- . Thermal Shutdown (TSD)
- . Automatic Fault Recovery and Indicator Pin
- Small Packages
 - TMI8130: ETSSOP24

APPLICATIONS

- . Brushed DC Motors
- . Major Small Home Appliances
- Vacuum, Humanoid and Toy Robotics
- . Printers and Scanners
- . Smart Meters
- . ATMs, Currency Counters and EPOS
- . Servo Motors and Actuators

GENERAL DESCRIPTION

The TMI8130 is a motor driver for wide variety of end applications. The device integrates an H-bridge, charge pump regulator, current sensing and regulation, current proportional output, and protection circuitry. The charge pump improves efficiency by allowing for both high and low side N-channels MOSFETs and 100% duty cycle support.

Integrated current sensing allows for the driver to regulate the motor current during start up and high load events. A current limit can be set with an adjustable external voltage reference. Additionally, the device provides an output current proportional to the motor load current. This can be used to detect motor stall or change in load conditions.

A low-power sleep mode is provided to achieve ultra- low quiescent current draw by shutting down most of the internal circuitry. The device is fully protected from faults and short circuits, including undervoltage lockout (UVLO), output over-current protection (OCP), and device thermal shutdown (TSD). Fault conditions are indicated on nFAULT.

TYPICAL APPILCATION

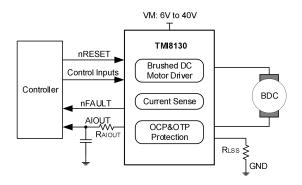


Figure 1. Basic Application Circuit



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ABSOLUTE MAXIMUM RATINGS (Note 1)

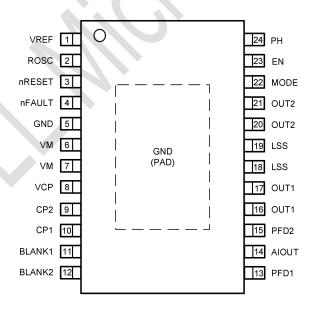
| Parameter | Min | Max | Unit |
|---|------|--------|------|
| Power supply voltage (VM) | -0.3 | 45 | V |
| Voltage difference between ground pins (GND, PGND) | -0.3 | 0.3 | V |
| Logic input voltage (EN, PH, IMODE, nRESET, PFDx, BLANKx) | -0.3 | 6 | V |
| Reference input pin voltage (VREF) | -0.3 | 6 | V |
| Open-drain output pin voltage (nFAULT) | -0.3 | 6 | V |
| Current sense input pin voltage (LSS) | -0.5 | 1 | V |
| Output pin voltage (OUT1, OUT2) | -0.7 | VM+0.7 | V |
| Output Peak current | 0 | 7 | Α |
| Ta, Operating ambient temperature | -40 | 125 | °C |
| T _J , operating junction temperature (Note 2) | -40 | 150 | °C |
| Storage temperature | -40 | 150 | °C |

ESD RATING

| Items | Description | Value | Unit |
|------------------|------------------|-------|------|
| V _{ESD} | Human body model | ±2000 | V |

JEDEC specification JS-001

PACKAGE/ORDER INFORMATION



ETSSOP24

| Part Number | Package | Top mark | Quantity/ Reel |
|-------------|----------|----------|----------------|
| TM10420 | ETSSOD34 | TMI8130 | 4.000 |
| TMI8130 | ETSSOP24 | XXXXX | 4,000 |

The TMI8130 devices is Pb-free and RoHS compliant.

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PIN FUNCTIONS

| PIN | Name | Function | | |
|-------|--------|---|--|--|
| 1 | VREF | Bridge current set reference input. | | |
| 2 | ROSC | Timing set. Externally programmable Fixed Off-Time. | | |
| 3 | nRESET | Sleep mode input. Logic high to enable device, logic low to enter low-power sleep mode. | | |
| 4 | nFAULT | Fault. Logic low when in fault condition. | | |
| 5 | GND | Device ground. | | |
| 6,7 | VM | Bridge power supply, Connect a 0.1µF bypass capacitor to ground, as well as a sufficient bulk capacitance rated for VM. | | |
| 8 | VCP | High-side gate drive voltage. Connect a 0.1 μF ceramic capacitor and 1 M Ω resistor to VM. | | |
| 9 | CP2 | Charge pump flying capacitor.Connect a 0.1µF/50V capacitor between CP1 | | |
| 10 | CP1 | and CP2. | | |
| 11 | BLANK1 | Timber and Federal Research Black The | | |
| 12 | BLANK2 | Timing set. Externally programmable Blank Time. | | |
| 13 | PFD1 | Set Decay mode for Fixed Off-Time. | | |
| 14 | AIOUT | Current Monitor Output. | | |
| 15 | PFD2 | Set Decay mode for Fixed Off-Time. | | |
| 16,17 | OUT1 | H-bridge output. Connect directly to the motor or other inductive load. | | |
| 18,19 | LSS | High-current ground path. If using current regulation, connect ISEN to a resistor (low-value, high-power-rating) to ground. If not using current regulation, connect ISEN directly to ground. | | |
| 20,21 | OUT2 | H-bridge output. Connect directly to the motor or other inductive load. | | |
| 22 | MODE | Control Input. | | |
| 23 | EN | H-bridge control input. Internal pulldown resistor. | | |
| 24 | PH | H-bridge control input. Internal pulldown resistor. | | |

ESRECOMM ENDED OPERATING CONDITIONS

| Items | Description | Min | Max | Unit |
|-------|---------------------------------|-----|-----|------|
| VM | Power supply voltage range | 6 | 40 | V |
| Logic | Logic input voltage | 0 | 5.5 | V |
| VREF | Current limit reference voltage | 0 | 3.6 | V |
| Гоит | Peak output current | 0 | 7 | Α |

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ELECTRICAL CHARACTERISTICS

T_A = 25°C (Unless Otherwise Noted)

| PARAMETER SYMBO | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|-----------------------------|--------------------------|---------------------------------|-----|-------|-----|------|
| POWER SUPPLY (VM) | | | | | | |
| VM operating voltage | VM | | 6 | | 40 | V |
| VM operating current | I _{VM} | VM = 24V | | 1.8 | 2.0 | mA |
| VM sleep current | I _{VMSLEEP} | VM = 24V, nRESET = 0V | | | 1 | μA |
| LOGIC LEVEL INPUTS | | | | | | |
| Input low voltage | VIL | | | | 0.8 | V |
| Input high voltage | V _{IH} | | 1.8 | | | V |
| Input hysteresis | V _{HYS} | | | 150 | | mV |
| Input low current | I _{IL} | VIN = 0V | -5 | | 5 | μA |
| Input high current | I _{IH} | VIN = 5V | -50 | | 50 | μA |
| Input pull-up resistor | R _{PU} | PFD1, MODE (to 5V INT) | | 100 | | kΩ |
| Input pull down register | В | nRESET, PFD2, BLANK1, | | 100 | | kΩ |
| Input pull-down resistor | R_{PD} | BLANK2, EN, PH | | 100 | | K12 |
| Sleep low voltage | V _{IN(STANDBY)} | Standby Mode | | | 0.4 | V |
| nFAULT OUTPUT (OPEN DE | RAIN OUTPUT | | , | | | |
| Output low voltage | V _{OL} | I ₀ = 5 mA | | | 0.5 | V |
| Output high leakage current | Іон | V _O = 3.3 V | | | 5 | μΑ |
| H-BRIDGE FETS | | | | | | |
| HS FET on resistance | R _{DS(ON)} | VM = 24 V, I _O = 1 A | | 0.08 | | Ω |
| LS FET on resistance | R _{DS(ON)} | VM = 24 V, I ₀ = 1 A | | 0.08 | | Ω |
| Off-state leakage current | loff | | -10 | | 10 | μΑ |
| MOTOR DRIVER | | | | | | |
| Internal PWM frequency | f _{PWM} | | | 60 | | kHz |
| Rise time | t _R | VM=24V,RLoad=50Ω+160μH | 20 | 40 | 200 | ns |
| Fall time | t _F | VM=24V,RLoad=50Ω+160μH | 20 | 60 | 200 | ns |
| Dead time | t _{DEAD} | | | 400 | | ns |
| PWM Timing | | | | • | | |
| | | BLANKx = 00 & 11, | 20 | | 20 | % |
| Diamir Time | t | Relative to Target | -20 | 0 | 20 | |
| Blank Time | t _{BLK} | BLANKx = 01 & 10, | 20 | 0 | 30 | 0/ |
| | | Relative to Target | -30 | 0 | 30 | % |
| Fixed Off-Time | t _{OFF} | Relative to Target, | -20 | -20 0 | | % |
| 1 Mod On-Timo | WFF | ROSC=8K to 80K | -20 | | 20 | /0 |



ELECTRICAL CHARACTERISTICS (Continued)

TA = 25°C (Unless Otherwise Noted)

| PARAMETER | SYMBOL | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|-----------------------------------|--------------------------|--|-----|-----|------|-------|
| VREF input current | I _{VREF} | | -5 | <1 | 5 | μA |
| VDEE input range | V | External Sense Resistor | 0 | | 4 | V |
| VREF input range | V _{REF} | Internal Mode (RSENSE=0) | 0 | | 2 | V |
| Current sense accuracy | Av | V _{REF} /V _{LSS} ,V _{REF} = 200mV to 4V | 9.5 | 10 | 10.5 | V/V |
| external | Vos | Offset | 1 | 4.5 | 9 | mV |
| AIOUT gain | Av | I=200μA, V _{LSS} =50mV to 400mV | 8.5 | 10 | 11.5 | V/V |
| Sample/Hold droop rate | V_{DR} | | | | 1 | mV/μs |
| AIOUT output impedance | R _{AIOUT} | | | 1 | | kΩ |
| Power-Up delay | t _{PU} | | | 200 | 400 | μs |
| PROTECTION CIRCUITS | | | 7/1 | | | |
| VM undervoltage lockout | VuvLo_rise | VM rises until operation recovers | 4.7 | | | V |
| VM undervoltage hysteresis | V _{UV_hys} | Rising to falling | | 150 | | mV |
| Overcurrent protection trip level | I _{OCP} | 76 | | 8 | | Α |
| Overcurrent deglitch time | t _{DEG} | | | 3 | | μs |
| Thermal shutdown | T _{SD} (Note 3) | | 150 | 170 | 180 | °C |
| temperature | 1 SD (Note 3) | | 130 | 170 | 100 | |
| Thermal shutdown | THYS (Note 3) | · C/~ | | 30 | | °C |
| hysteresis | 1110 (11016 3) | | | | | |

Note 1: Absolute maximum ratings are those values beyond which the life of a device may be impaired.

Note 2: T_J is calculated from the ambient temperature T_A and power dissipation P_D according to the following formula: T_J = T_A + P_D x θ_{JA} . The maximum allowable continuous power dissipation at any ambient temperature is calculated by $P_{D \text{ (MAX)}}$ = $(T_{J \text{(MAX)}} - T_A)/\theta_{JA}$.

Note 3: Thermal shutdown threshold and hysteresis are guaranteed by design.





OPERATION

Overview

The TMI8130 is designed to operate DC motors. The output drivers are capable of 40V and 7A peak operating currents. Actually 100% steady state DC current capability depends on thermal capability of the package, PCB, and ambient temperature. N-channel MOS drivers feature internal synchronous rectification to reduce power dissipation. Peak current can be regulated by fixed off-time pulse width modulated (PWM) control circuitry.

Protection circuitry includes thermal shutdown,and protection against shorted loads,or against output shorts to ground or supply. Undervoltage lockout prevents damage by keeping the outputs off until the driver has enough power supply voltage to operate normally.

Control Mode

| nRESET | PHASE | ENABLE | MODE | I > ICL | OUT1 | OUT2 | FUNCTION |
|--------|-------|--------|------|---------|------|------|-----------------------------------|
| 1 | 1 | 1 | х | 0 | Н | L | Forward |
| 1 | 0 | 1 | х | 0 | L | Н | Reverse |
| 1 | х | 0 | 1 | 0 | L | L | Brake (slow decay) |
| 1 | 1 | 0 | 0 | 0 | 4 | Н | Fast Decay SR _(Note 4) |
| 1 | 0 | 0 | 0 | 0 | Н | L | Fast Decay SR _(Note 4) |
| 1 | 1 | 1 | х | 1 | L | H/L | Chop _(Note 4) |
| 1 | 0 | 1 | х | 1 | H/L | L | Chop _(Note 4) |
| 0 | х | х | х | х | Z | Z | Standby Mode |

Note 4: Outputs change to Hi-Z state when load current approaches zero.

Current Sensing

The TMI8130 integrates current sensing, regulation, and feedback. These features allow for the device to sense the output current sense circuitry reducing system size, cost, and complexity. This also allows for the device to limit the output current in the case of motor stall or high torque events and give detailed feedback to the controller about the load current through a current proportional output.

Current Regulation

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Peak current is set by sensing the current thru the monitoring voltage on an external sense resistor.

Using external sense resistor:

$$I_{TRIP}(A) = \frac{VREF(V)}{A_{V} \times R_{SENSE}(\Omega)} + \frac{Vos(V)}{R_{SENSE}(\Omega)}$$

When the peak current is exceeded, the source driver turns off to chop the current according to mode selected by PFD pin.

If using external sense resistor, make sure the resistor value is chosen so that the IPEAK trip level is below that of high side monitor.

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Blank Function

The internal current sense circuit is ignored at beginning of PWM transitions so as not to falsely sense overcurrent events due to motor capacitance. The blank time can be adjusted as follows depending to allow high or low capacitive loads to be optimized. This blanking time sets the minimum on time of the PWM.

| BLANK2 | BLANK1 | t (µs) |
|--------|--------|--------|
| 0 | 0 | 3 |
| 0 | 1 | 1 |
| 1 | 0 | 2 |
| 1 | 1 | 6 |

Rosc

Resistor tied to ground will set the fixed off-time that occurs during current limit operation. Off-time is set by the following equation:

Toff = $R_{OSC}/825$ (Where T_{off} is in microseconds)

 R_{OSC} is allowed in the range $8k\Omega$ to $80k\Omega$.

If Rosc is connected to GND or >3.5V then Toff will default to 26µs.

PFD Function

Percent fast decay is determined by state of PFD logic inputs as shown below. After current limit event, load current will recirculate in slow decay, fast decay, or mixed decay mode.

| PFD2 | PFD1 | PFD |
|------|------|------|
| 0 | 0 | 0% |
| 0 | 1 | 15% |
| 1 | 0 | 50% |
| 1 | 1 | 100% |

AIOUT (Note 5)

An analog output can be used to monitor peak current through an external sense resistor (if used). The voltage on the sense resistor is amplified by 10 times. The circuit utilizes a tracking sample/hold to allow AIOUT to represent peak load current. Representation of load current depends on the operational mode as described in below table.

| | Operational MODE | AIOUT Function |
|---|--|---|
| 1 | PWM via ENABLE; Mode=SLOW decay | Track during on-time after blank, hold during off-time |
| 2 | PWM via ENABLE; Mode=FAST decay | Track after blank; AIOUT proportional to load current only when V _{SENSE} >0 |
| 3 | PWM via PHASE (ENB=1) | Track after blank; AIOUT proportional to load current only when V _{SENSE} >0 |
| 4 | Chopping by Internal current control (vref&rs) | Track after blank; Hold during off-time |

Note 5: If ENABLE held low for 250us, AIOUT will be discharged to GND



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Standby Mode

Low power standby mode is activated when all nRESET is logic low.Low power standby mode disables most of the internal circuitry,including the charge pump and the regulator.When the TMI8130 is coming out of standby mode,the charge pump should be allowed to reach its regulated voltage (a maximum delay of 200µs) before PH and EN input control commands are issued to the device.

Overcurrent Protection (OCP)

A current monitor will protect the IC from damage due to output shorts. If a short is detected, the IC will latch the fault and disable the outputs. The fault latch is cleared by coming out of standby mode or power cycle of VM. During OCP events, the absolute maximum ratings may be exceeded for a short time before the device latches off.

Thermal Shutdown (TSD)

If the die temperature exceeds safe limits, all FETs in the H-bridge are disabled. After the die temperature has fallen to a safe level, operation automatically resumes.

nFAULT Output.

The fault pin is driven low to indicate OCP fault event. The fault pin is not used for normal current limit or supply undervoltage.

Control with Current Regulation

This scheme uses all of the capabilities of the device. The I_{TRIP} current is set above the normal operating current, and high enough to achieve an adequate spin-up time, but low enough to constrain current to a desired level. Motor speed is controlled by the duty cycle of one of the inputs, while the other input is static. Brake or slow decay is typically used during the off-time.

Static Inputs with Current Regulation

The PH and EN pins can be set high and low for 100% duty cycle drive, and I_{TRIP} can be used to control the current of the motor, speed, and torque capability.

VM Control

In some systems, varying VM as a means of changing motor speed is desirable.



APPLICATION INFORMATION

Application information

The TMI8130 device is typically used to drive one brushed DC motor as below.

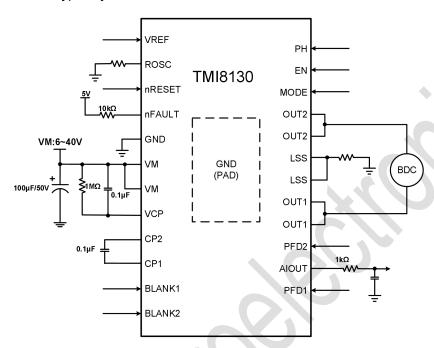


Figure 2.TMI8130 Typical Application



Block Diagram

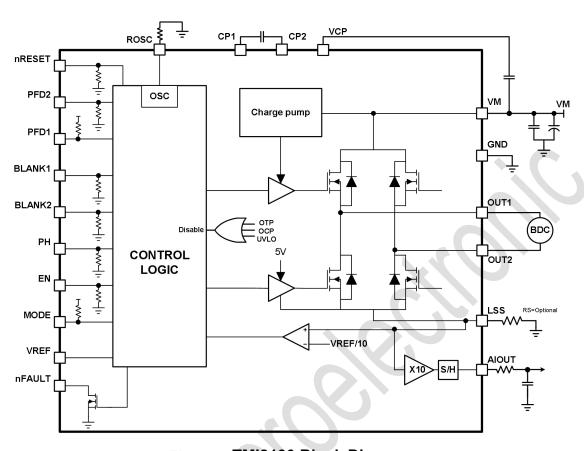


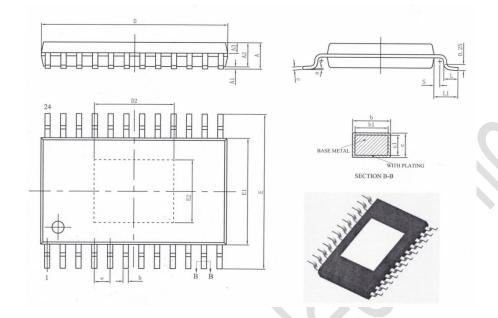
Figure 3. TMI8130 Block Diagram

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PACKAGE INFORMATION

ETSSOP24



Unit: mm

| Symbol | Dimens | imensions In Millimeters | | Symbol | Dimensions In Millimeters | | |
|--------|--------|--------------------------|------|--------|---------------------------|---------|------|
| | Min | NOM | Max | | Min | NOM | Max |
| Α | - | - | 1.20 | D2 | 3.95 | - | 4.15 |
| A1 | 0.05 | - | 0.15 | Е | 6.20 | 6.40 | 6.60 |
| A2 | 0.80 | 1.00 | 1.05 | E1 | 4.30 | 4.40 | 4.50 |
| A3 | 0.39 | 0.44 | 0.49 | е | | 0.65BSC | |
| b | 0.20 | - | 0.29 | L | 0.45 | 0.60 | 0.75 |
| b1 | 0.19 | 0.22 | 0.25 | L1 | 1.00BSC | | |
| С | 0.13 | - | 0.18 | θ | 0° | - | 8° |
| c1 | 0.12 | 0.13 | 0.14 | E2 | 2.75 | - | 2.95 |
| D | 7.70 | 7.80 | 7.90 | | | | |

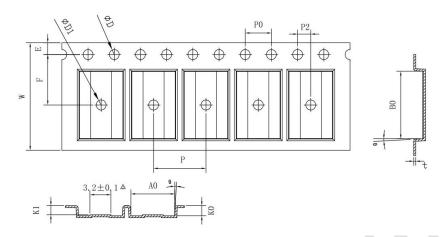
Note:

- 1) All dimensions are in millmeters.
- 2) Package length does not include mold flash, protrusion or gate burr.
- 3) Package width does not include inter lead flash or protrusion.
- 4) Lead popularity (bottom of leads after forming) shall be 0.10 millimeters max.
- 5) Pin 1 is lower left pin when reading top mark from left to right.



TYPE AND REEL INFORMATION

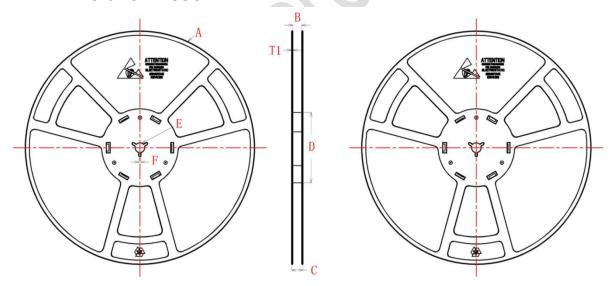
TAPE DIMENSIONS: ETSSOP24



Unit: mm

| Symbol | Dimensions | Symbol | Dimensions | Symbol | Dimensions | Symbol | Dimensions |
|--------|------------|--------|------------|--------|------------|--------|------------|
| A0 | 6.70±0.10 | θ | 5° TYP | E | 1.75±0.10 | D1 | 1.55MIN |
| В0 | 10.05±0.10 | t | 0.30±0.05 | F | 7.50±0.10 | P0 | 4.00±0.10 |
| K0 | 1.50±0.10 | W | 16.00±0.30 | P2 | 2.00±0.10 | 10P0 | 40.00±0.20 |
| K1 | 1.35±0.10 | Р | 8.00±0.10 | D | 1.50±0.10 | | |

REEL DIMENSIONS: ETSSOP24



Unit: mm

| Α | В | С | D | E | F | T1 |
|-----------|---------------------------------------|---------------------------------------|-------------|------------|---------|---------|
| Ø 330±1.0 | 12.4 ^{+1.0} _{- 0.0} | 17.6 ^{+1.0} _{- 0.0} | Ø 100.0±0.5 | Ø 13.0±0.2 | 1.9±0.4 | 1.9±0.2 |

Note:

- 1) All Dimensions are in Millimeter
- 2) Quantity of Units per Reel is 4000
- 3) MSL level is level 3.

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